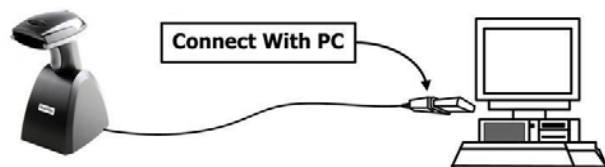


## Programming Quick Guide -iLS6308KBU/iLS6308KB

### Connecting the Scanner

Be sure that PC is turned OFF, before Connect scanner cable to the PC USB port on the PC as below described, Ensure that all connections are ready, and turn on your PC.



1. Please switch ON and charge scanner for 4~5 hours at first time before use. Scanner switch shown on Fig. 2.
2. After switch ON, the Orange LED will flash following with 3 beep-sounds. The RED LED will be OFF while it links to cradle within Bluetooth radio range.
3. If RED LED is continual ON, please re-plug USB cable, then, scan the 3 barcodes on the bottom of cradle sequentially. (Shown on Fig. 3 From 1 to 3).
4. Charging issue: Cradle works as charger when putting scanner on it. Even if the scanner's battery is full, the cradle will continue to supply power to the scanner. We suggest you to remove scanner from cradle when scanner is charged fully

\* **Note:** Please install PL-2303 driver for **iLS6308KB**



LED Indicator Information	
Orange LED ON	Full charged
Orange LED Flashing	Charging / Low battery
Red LED ON	Offline / out of service
Green LED ON	Good read

### Remark:

- \* When the battery power is too low, the Orange LED will flash and beep once. Scanner should be charged immediately.
- \* If scanner shuts down it is recommended to charge it fully before turning it back on.
- \* Under power-saving mode, there will not be LED indication when charging.

### Reset Configuration to Defaults

(scan from A1 to A2 for iLS6308KBU or B1 to B2 for iLS6308KB)

**iLS6308KBU**



A1



A2

**iLS6308KB**



B1



B2

**Note:** Please install PL-2303 driver for **iLS6308KB**

### Trigger Mode



Trigger always  
(Trigger available at any time)



Trigger standard **(Default)**  
(Trigger available, after data sent to the device)

### Transmission Speed

Transmission speed is dependent on your device. In order not to lose data, please choose the correct speed. Middle-speed is the Default.



High-speed  
Transmission



Ultra Slow-speed  
1 transmission



Middle-speed  
Transmission  
**(Default)**



Ultra Slow-speed  
2 transmission



Slow-speed  
Transmission



Ultra Slow-speed  
3 transmission

### Bluetooth Auto-connection



Bluetooth Auto-connection **ON**:  
When out of range, it will keep trying to connect to device, scanner will not enter power-saving mode.



Bluetooth Auto-connection **OFF**:  
When you are out of BT signal range, scanner will stop sending auto-connection signal to device after 2 minutes. During this time, it will not enter power-saving mode.  
Once you are back within range, press trigger to connect to the device. **(Default)**



## Keyboard Country(For USB HID only)

Scan the appropriate country code as below to program the keyboard layout for your country or language. As a general rule, the following characters are supported, but need special care for countries other than the United States: @ | \$ # { } [ ] = / ' \ < > ~



USA  
(Original setting)



Norway



Germany



Sweden



Denmark



Switzerland (F)



Latin America



Brazil



Belgium



Italian



France



Vietnam



Spain



Portugal



Hungary



Icelandic



Poland



Turkey F



Bulgarian Latin



Finland



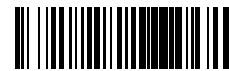
Netherlands



Thai



Switzerland German



Turkey Q



Japan



Korea



Russia

\*The different keyboard language option starts from June. 2017.

## Power-saving Mode



Power-saving mode OFF



Power-saving mode ON **(Default)**:  
Enter power-saving mode after 3-minute inactivity. This function conserves battery power. When you press "SCAN/Power ON" button, it will wake up and begin to scan.



Power-saving mode ON:  
Enter power-saving mode after 10-minute inactivity. This function conserves battery power. When you press "SCAN/Power ON" button, it will wake up and begin to scan.

\*When charging, the scanner will not enter power-saving mode automatically

## How to append a "prefix" or a "suffix" to the barcode data



prefix



suffix

1. Scan above configuration code for Prefix or Suffix
2. Enter the required values (right, numeric barcode) for Prefix or Suffix using the hex values for the desired HEX values from "Prefix & Suffix TABLE (blew page)"
3. Then, end by scanning Code X (below, right)

- \* The max. of special characters is 5.
- \* When you append 1~4 required values for Prefix or Suffix, it must end with Code X.
- \* It doesn't need Code X, if you append 5 values to barcode data.

## How to delete Prefix or Suffix

1. Scan above configuration code for Prefix or Suffix
2. Enter the "0" "0" (above, right)
3. Then end by scanning Code X (below, right)

## Numeric barcode for settings



0



1



2



3



4



5



6



7



8



9



A



B



C



D



E



F



X

**Prefix & Suffix TABLE**

HEX	HID (SPP)	HEX	HID (SPP)	HEX		HEX		HEX	
01	CTRL A (SOH)	19	CTRL Y (EM)	20	SPACE	38	8	50	P 68 h
02	CTRL B (STX)	1A	CTRL Z (SUB)	21	!	39	9	51	Q 69 i
03	CTRL C (ETX)	1B	ESC (ESC)	22	"	3A	:	52	R 6A j
04	CTRL D (EOT)	1C	CTRL \ (FS)	23	#	3B	;	53	S 6B k
05	CTRL E (ENQ)	1D	CTRL ] (GS)	24	\$	3C	<	54	T 6C l
06	CTRL F (ACK)	1E	CTRL ^ (RS)	25	%	3D	=	55	U 6D m
07	CTRL G (BEL)	1F	CTRL _ (US)	26	&	3E	>	56	V 6E n
08	Backspace (BS)			27	'	3F	?	57	W 6F o
09	Tab (HT)	HEX	HID Only	28	(	40	@	58	X 70 p
0A	CTRL J (LF)	80	F1	29	)	41	A	59	Y 71 q
0B	CTRL K (VT)	81	F2	2A	*	42	B	5A	Z 72 r
0C	CTRL L (FF)	82	F3	2B	+	43	C	5B	[ 73 s
0D	Enter (CR)	83	F4	2C	,	44	D	5C	\ 74 t
0E	CTRL N (SO)	84	F5	2D	-	45	E	5D	] 75 u
0F	CTRL O (SI)	85	F6	2E	.	46	F	5E	^ 76 v
10	CTRL P (DLE)	86	F7	2F	/	47	G	5F	_ 77 w
11	CTRL Q (DC1)	87	F8	30	0	48	H	60	` 78 x
12	CTRL R (DC2)	88	F9	31	1	49	I	61	a 79 y
13	CTRL S (DC3)	89	F10	32	2	4A	J	62	b 7A z
14	CTRL T (DC4)	8A	F11	33	3	4B	K	63	c 7B {
15	CTRL U (NAK)	8B	F12	34	4	4C	L	64	d 7C
16	CTRL V (SYN)			35	5	4D	M	65	e 7D }
17	CTRL W (ETB)			36	6	4E	N	66	f 7E ~
18	CTRL X (CAN)			37	7	4F	O	67	g

## 1D Symbolologies – 1

ENABLE



**UPC-A/E**

DISABLE



ENABLE



**JAN/EAN**

DISABLE



ENABLE



**Code 39**

DISABLE



ENABLE



**Tri-optic**

DISABLE



ENABLE



**CODE 93**

DISABLE



ENABLE



**CODE 11**

DISABLE



## 1D Symbolologies – 2

ENABLE



**UPC-A/E**

DISABLE



ENABLE



**JAN/EAN**

DISABLE



ENABLE



**Code 128**

DISABLE



ENABLE



**Code 39**

DISABLE



ENABLE



**Tri-optic**

DISABLE



ENABLE



**CODE 93**

DISABLE



ENABLE



**CODE 11**

DISABLE



## 1D Symbolologies – 3

ENABLE



**GS1 DataBar**

DISABLE



ENABLE



**GS1 DataBar Limited**

DISABLE



ENABLE



**GS1 DataBar Expanded**

DISABLE



ENABLE



**CODABAR**

DISABLE



ENABLE



**Telepen**

DISABLE



## 2D Symbolologies

ENABLE



**PDF 417**

DISABLE



ENABLE



**Micro PDF 417**

DISABLE



ENABLE



**Data Matrix**

DISABLE



ENABLE



**Maxi code**

DISABLE



ENABLE



**Micro QR CODE**

DISABLE



ENABLE



**Aztec**

DISABLE



Quick guide is subject to change without notice.

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